

Volume

Program # 1

Per

Program Record Worksheet

Oil Travel

Board: 40 μ L

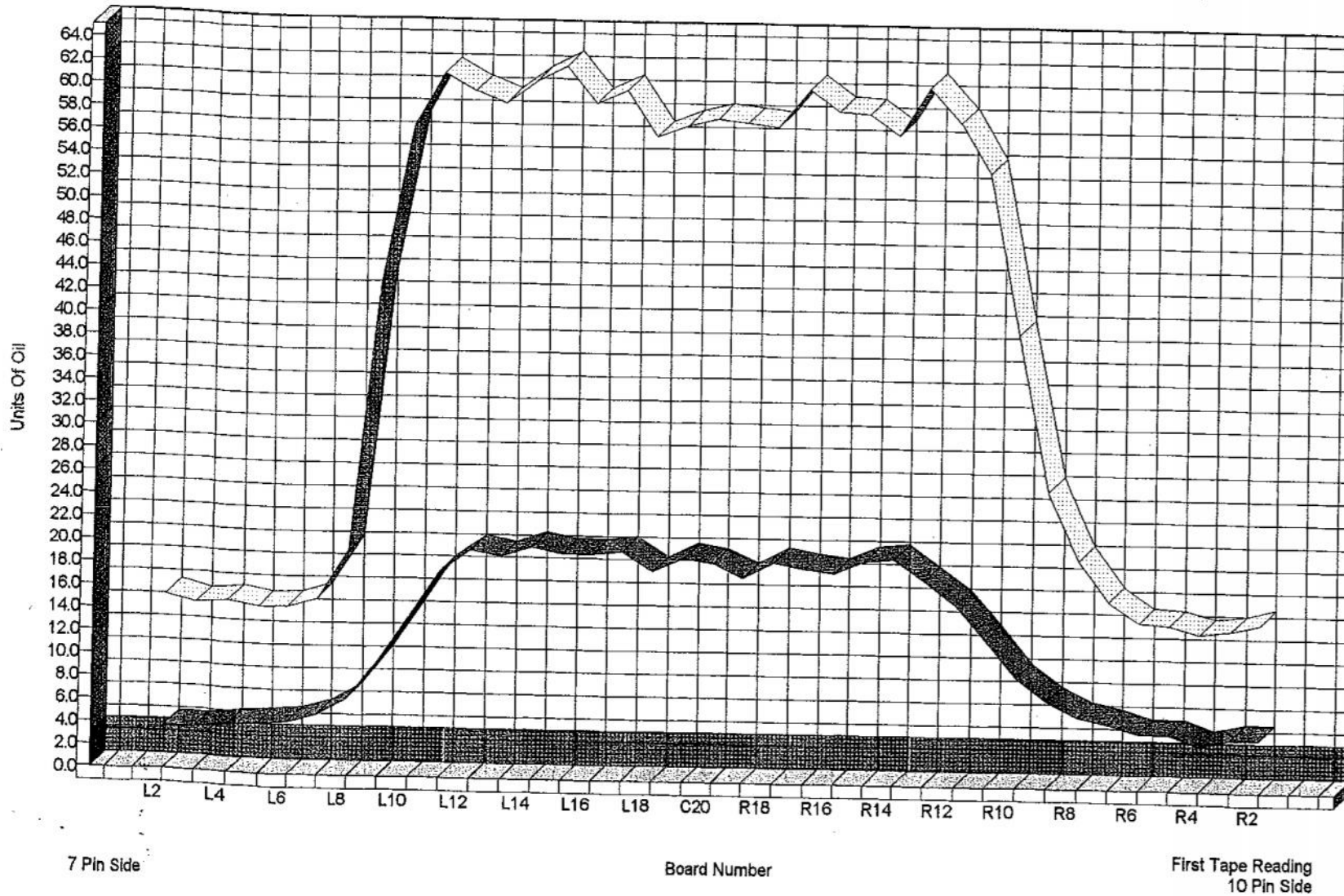
Dist: 40 ft

Screen #	Left End of Stream	Right End of Stream	# Loads or Streams	IPS Speed	Distance on Lane for Loads	# Boards Crossed	Total boards	Total Volume of Oil
01F	2	2	4	18	0-10 ft	37	148	
02F	9	9	1	18	10-12 ft	23	23	
03F	10	10	2	18	12-17 ft	21	42	
04F	11	11	3	22	17-26 ft	19	57	
05F	12	12	1	22	26-29 ft	17	17	
06F	13	13	1	22	29-32 ft	15	15	
07F	##	##	0	22	32-40 ft	0	0	
08F								
09F								
10F	<i>These screens are all available, but do not appear in the machine when the last screen used shows the same distance as the oil travel distance</i>							
11F								
12F								
13F								
14F								
15F	##	##	0			0	0	
Total # Boards Crossed on FWD							302	12.08 milliliters
01R	##	##	0	26	40-28 ft	0	0	
02R	12	12	2	18	28-23 ft	17	34	
03R	11	11	2	18	23-18 ft	19	38	
04R	10	10	2	18	18-13 ft	21	42	
05R	8	8	1	18	13-11 ft	25	25	
06R	8	8	1	14	11-10 ft	25	25	
07R	##	##	0	14	10-0 ft	0	0	
08R	<i>These screens are all available, but do not appear in the machine when the last screen used shows 0 feet.</i>							
09R								
10R								
11R	<i>When the # of loads = 0, it does not matter what board numbers are in the load screens. This is a buff only screen.</i>							
12R								
13R								
14R								
15R	##	##	0			0	0	
Total # Boards Crossed on REV							164	6.56
Total # Boards FWD and REV							466	18.64

Total Oil Volume = Total Boards Crossed x Volume/Board

Brunswick Computer Lane Monitor™ Lane Dressing Analysis

	Center Name	Lane #	Distance	Date	Comment
1	program 1	50	39.0	4/8/99	The Kegel Co.
2	program 1	50	15.0	4/8/99	The Kegel Co.



L2	3.8	15.3
L3	3.8	14.7
L4	4.2	15.0
L5	4.4	14.6
L6	4.6	14.7
L7	5.3	15.4
L8	6.8	19.6
L9	10.1	43.2
L10	14.0	57.0
L11	18.0	61.7
L12	19.9	60.2
L13	19.4	59.2
L14	20.3	61.1
L15	19.7	62.5
L16	19.7	59.3
L17	20.0	60.5
L18	18.3	56.5
L19	19.5	57.5
C20	19.1	58.1
R19	17.9	57.8
R18	19.3	57.5
R17	18.8	60.8
R16	18.4	58.9
R15	19.5	58.7
R14	19.7	56.9
R13	17.9	61.1
R12	15.9	58.1
R11	12.9	53.7
R10	9.6	39.6
R9	7.6	25.9
R8	6.3	19.9
R7	5.7	16.4
R6	4.9	14.6
R5	4.9	14.4
R4	4.0	13.7
R3	4.6	14.0
R2	4.6	14.6

This lane graph is only a representation of the pattern that will be applied by the machine. Many variables can affect the graph so it may not exactly match the pattern applied this machine.